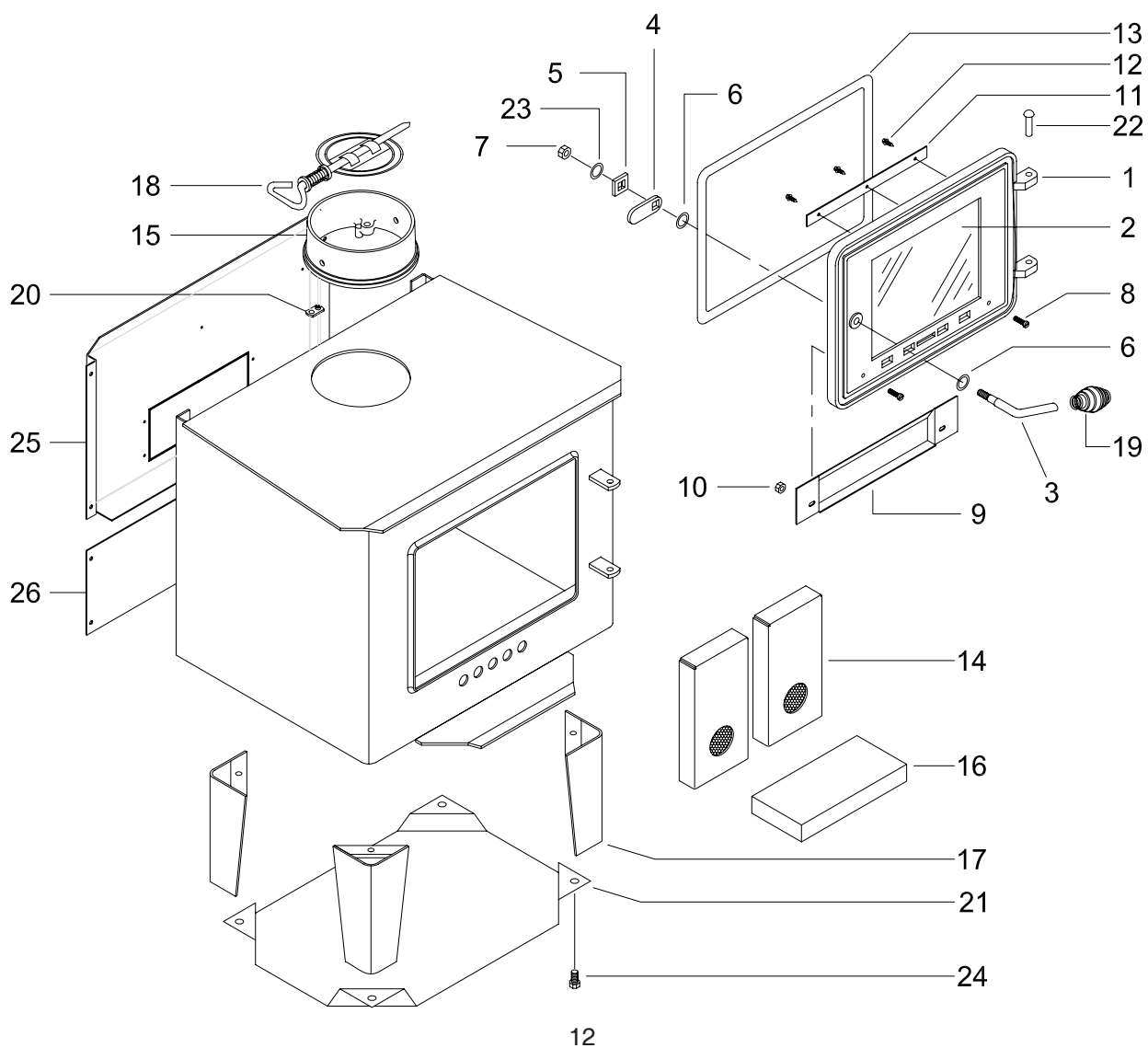


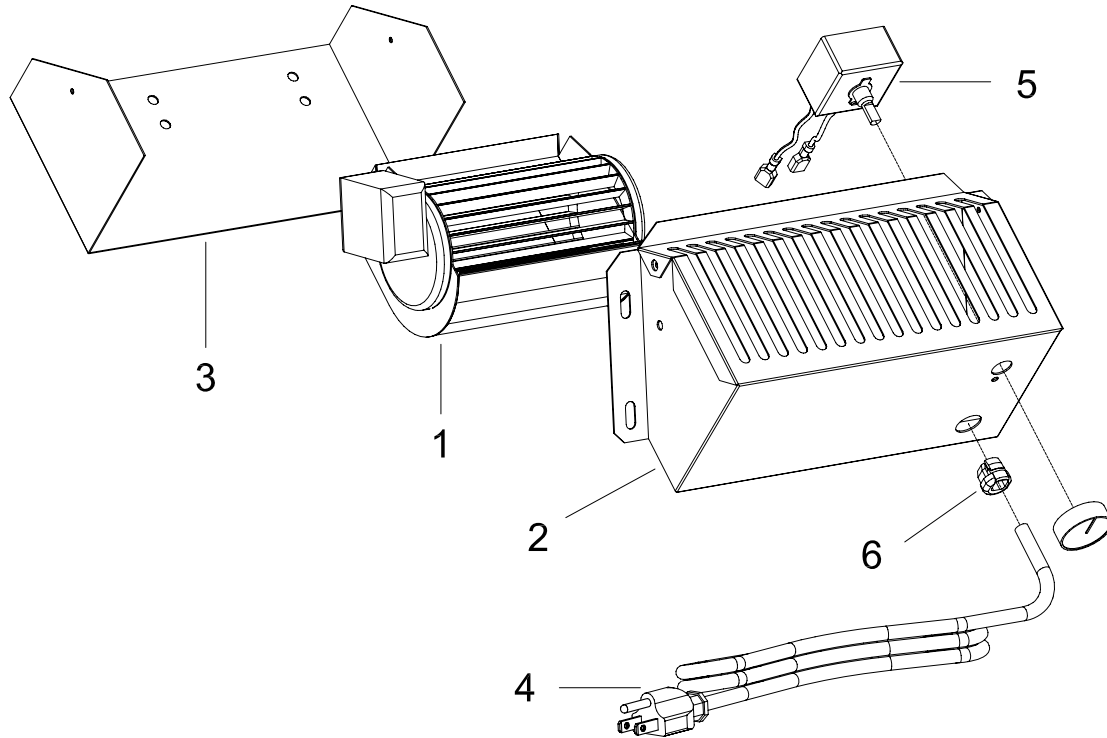
REPAIR PARTS



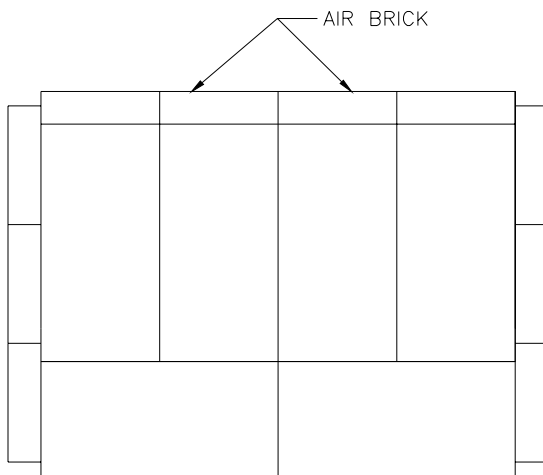
PARTS LIST FOR MODEL 1821

KEY	PART #	DESCRIPTION	QTY.
1	22292	FEED DOOR (FEED DOOR ASSY. #68687)	1
2	89155	GLASS	1
3	89577	FEED DOOR HANDLE	1
4	23445	DOOR LATCH	1
5	21467	LATCH SPACER	1
6	83461	HANDLE WASHER	1
7	83274	3/8-16 LOCK NUT	1
8	83227	1/4-20 X 1 MACHINE SCREW	2
9	23585	AIR WASH	1
10	83250	1/4-20 KEP NUT	2
11	21781	GLASS RETAINER	1
12	83362	10-24 X 1/4 SCREW	3
13	88066	5/8" ROPE GASKET	4.25FT.
14	68696	AIR BRICK WELDMENT	2
15	24212	FLUE COLLAR	1
N/S	83432	5/16-18 x 1-1/2 HX HD BOLT	3
16	89066	FIREBRICK	14
17	68700	LEG ASSEMBLY	4
18	D6	CAST IRON DAMPER	1
19	89574	FEED DOOR SPRING HANDLE	1
20	83431	WELD TAB	3
21	23725	BOTTOM HEAT SHIELD	1
22	83443	3/8 x 1-1/2 DOOR HINGE PIN	2
23	83045A	3/8ID - 7/8OD FLAT WASHER	1
24	83484	5/16-18 x 5/8 HX HD BOLT	4
N/S	88087	GLASS GASKET (NOT SHOWN)	3FT.
25	25528	BLOWER SHIELD	1
26	24802	CABINET BACK	1

REPAIR PARTS



KEY	DESCRIPTION	PART #	QTY.
1	Blower Motor	80442	1
2	Blower Housing Front	25090B	1
3	Blower Housing Back	25089B	1
4	Power Supply Cord	80232	1
5	Rheostat w/Nut and Knob	80090	1
6	Strain Relief Bushing	80109	1
N/S	#10AB x 3/8 Hex Zinc Screw	83222	6
N/S	#12 x 3/4 Teks Screw	C23799	4

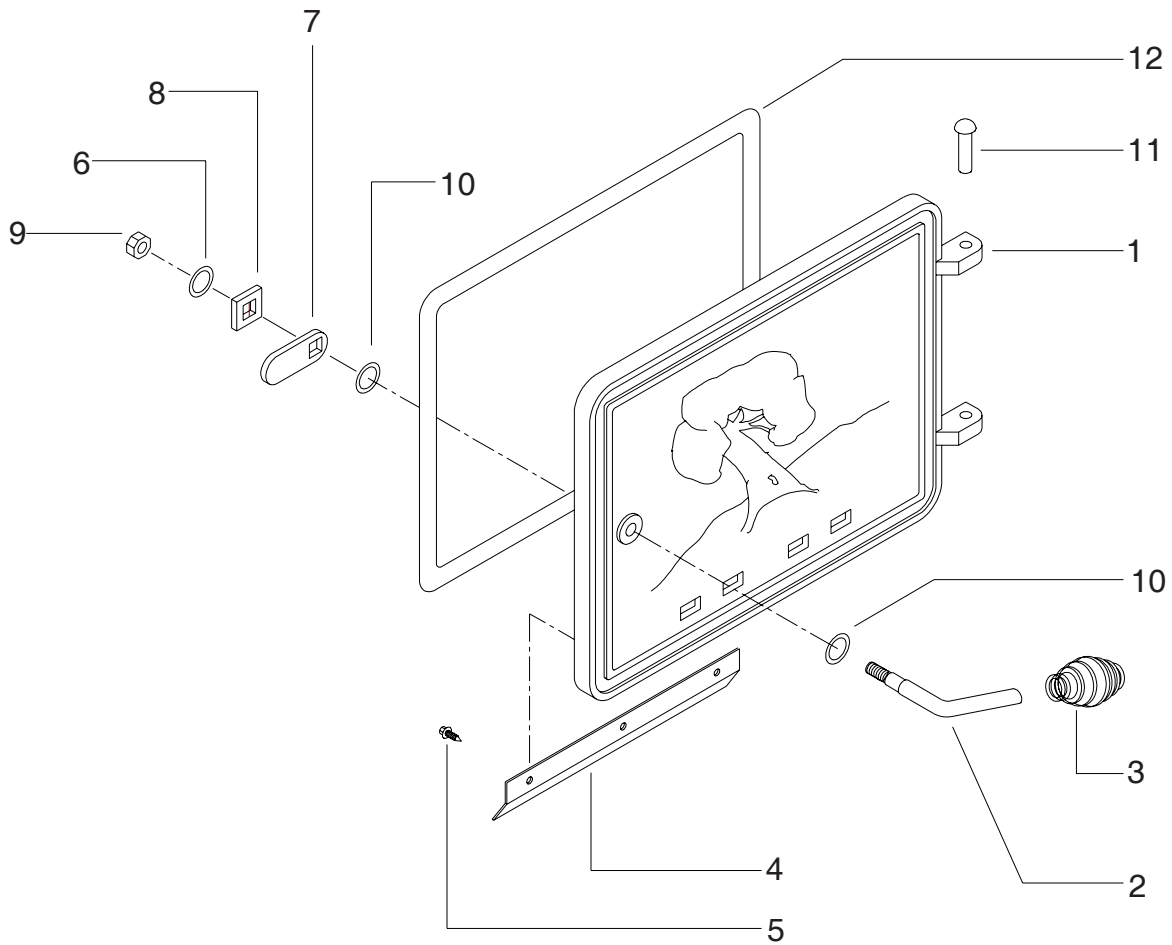


BRICK PLACEMENT - (TOP INSIDE VIEW OF FIREBOX)

1. INSERT RIGHT & LEFT SIDE FIREBRICK AS SHOWN.
2. INSERT REAR FIREBRICK & 2-AIRBRICK (68696) AS SHOWN.
3. INSERT BOTTOM FIREBRICK AS SHOWN.
4. INSERT REAR BRICK RETAINER (68698) TO THE TOP OF THE REAR BRICK.

FRONT

Repair Parts For 1821Q Feed Door Assembly



KEY	DESCRIPTION	PART #	QTY.
	Feed Door Assembly (Includes all of below)	68988	1
1	Feed Door	24267	1
2	Door Handle	89577	1
3	Brass Spring Handle	89574	1
4	Air Deflector	24180	1
5	10-24 Machine Screw	83362	3
6	Flat Washer (3/8 I.D. 7/8 O.D.)	83045A	1
7	Door Latch	23445	1
8	Latch Spacer	21467	1
9	Hex Lock Nut (3/8-16)	83274	1
10	Handle Washer	83461	2
11	3/8 x 1-1/2 Door Hinge Pin	83443	2
12	Rope Gasket (5/8")	88066	1