

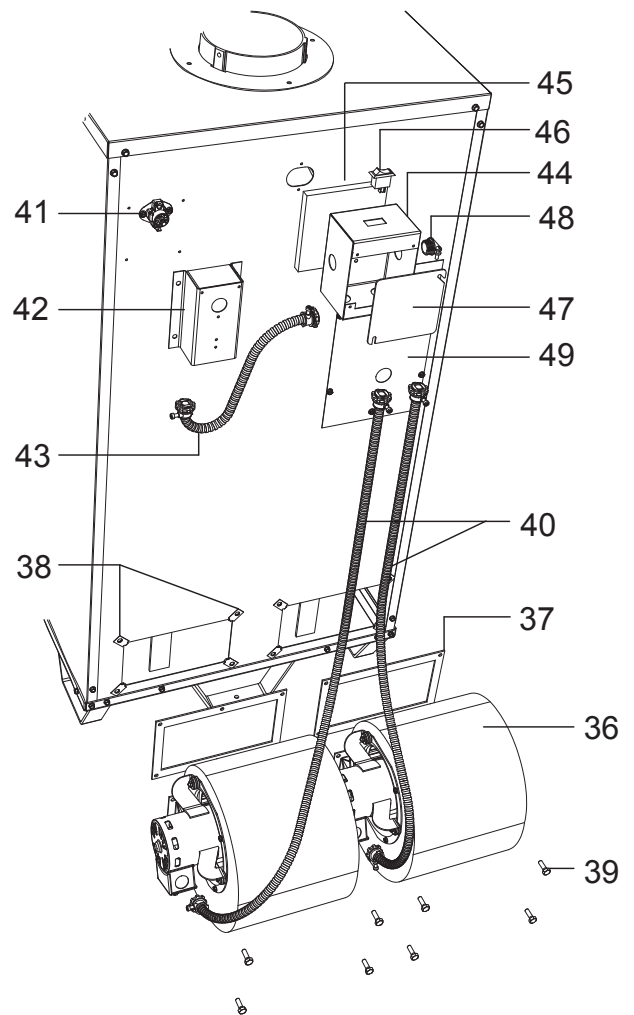


PARTS DIAGRAM AND LIST

Key	Description	Part #	Qty
1	Feed Door Assy. (w/Rope Gasket)	69091	1
2	Door Handle	24179	2
N/S	Lock Nut, 1/2-13	83444	2
N/S	Washer	83835	2
3	Spring Handle	89574	4
4	Feed Door Latch	23786	1
5	Ash Door Assy. (w/Rope Gasket)	68880	1
6	Draft Cap	23859	2
N/S	Carriage Bolt, 3/8-16 x 2-1/2"	83835	2
7	Ash Door Latch	23823	1
N/S	Hinge Pin, 5/16" x 1"	C21399	4
8	Shaker Handle	69005	1
9	Bracket, Shaker Handle	24204	1
10	Ash Pan	68882	1
11	Grate Retainer	40312	2
12	Shaker Bar	891341	1
13	Shaker Grate Section	40314	5
14	Back Liner	40313	1
15	Front Liner	40344	1
16	Full Firebrick (4-1/2 wide x 9 tall x 1-1/4 thick)	89066	16
17	Half Firebrick (2-1/4 wide x 9 tall x 1-1/4 thick)	891414	3
18	Slide Baffle	24231	1
19	Baffle Rod	86603	1
20	Lock Nut, 1/2-13	83444	2
21	Gasket, Flue Collar	88032	1
22	Flue Collar	40246	1
23	Flue Collar Ring	22761	1
24	Smoke Curtain	23800	1
25	Smoke Door Clip	23787	2
26	Carriage Bolt, 1/4-20 x 1-1/4 Long	83445	2
27	Kep Nut, 1/4-20	83250	2
28	Cabinet Side, Left	69452	1
29	Cabinet Side, Right	69453	1
30	Blank Receptacle, Snap-In	891127	1
31	Cabinet Back	25624	1
32	Insulation, Panel	C98871	1
N/S	Insulation Retainer	83884	12
33	Cabinet Top	69088	1
34	Front Filler	23817	1
35	Draft Cover	23818	1
36	Room Blower - 800 CFM	80530	2
37	Blower Gasket	88127	2
38	Tinnerman Clip, 1/4-20	83340	8
39	Bolt, 1/4-20 x 3/4	83339	8
40	Conduit Assembly (5ft)	69578	2
41	Snap-disc, 140°F Adjustable	80388	1

N/S = Not Shown

Key	Description	Part #	Qty
42	Snap-disc Box	68234	1
43	Conduit Assembly (1.5ft)	68231	1
44	Junction Box	25625	1
45	Insulation (5" x 5")	25626	1
46	Junction Box Cover	80231	1
47	Rocker Switch	C42373	1
48	Romex Cable Clamp	80362	1
49	Water Coil Access Cover	23819	1

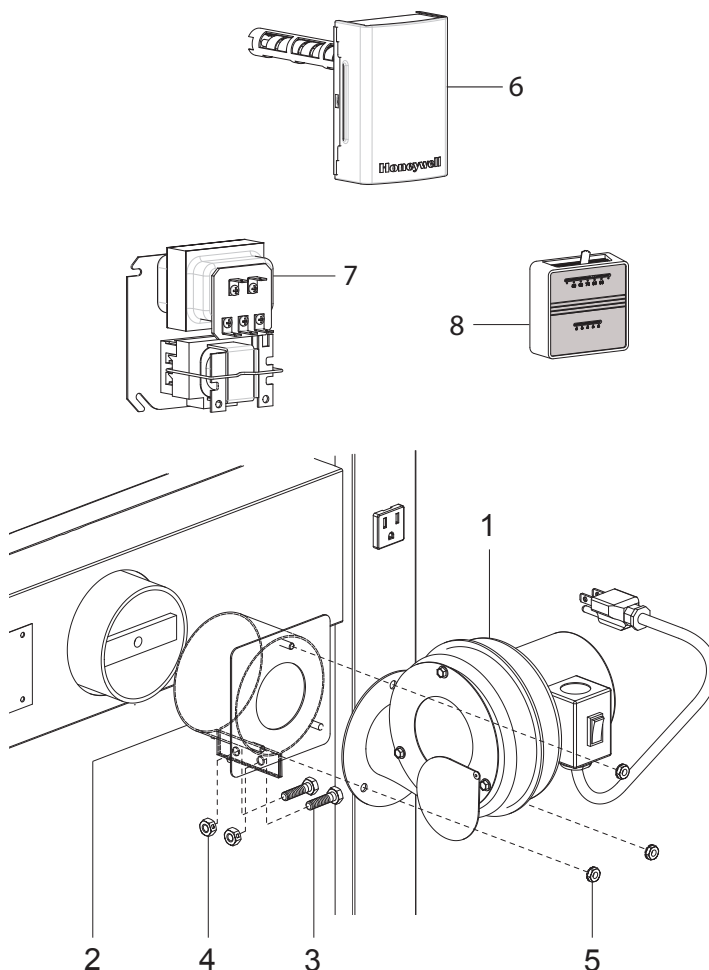


16DIKL FORCED DRAFT BLOWER - OPTIONAL KIT

USSC offers a forced induced draft blower kit as an option to upgrade your Clayton furnace. Advantages of the forced draft are quicker recovery and greater turbulence inside the firebox for better mixing of fuel and oxygen. And, it also allows you the furnace to be thermostatically controlled.

You may purchase a forced draft kit from your local dealer or direct from U.S. Stove. If installing a 16DIKL, follow the instructions supplied with the kit.

Key	Description	Part #	Qty
1	Draft Blower Assembly	69190	1
2	FAD Bracket	69192	1
3	Bolt, 1/4-20 x 1"	83379	2
4	Lock Nut, 1/4-20	83261	2
5	Kep Nut, 10-24	83244	3
6	Honeywell Limit Control	80145	1
7	Fan Center	80130	1
8	Thermostat	80129	1



UFB908 COLD AIR RETURN / FILTER BOX - OPTIONAL KIT

As mentioned earlier in this manual, a cold air return and/or filter box should be incorporated into your furnace installation. A cold air return or filter box will increase the life of your blowers and offer filtered distribution air for your home. U.S. Stove offers the model UFB908 as an option and can be purchased from your local dealer.

The UFB908 utilizes a standard 16" x 20" filter that can be purchased from your local dealer or any hardware/duct work supply store. When installing a UFB908, follow the installation instructions supplied with the kit.

