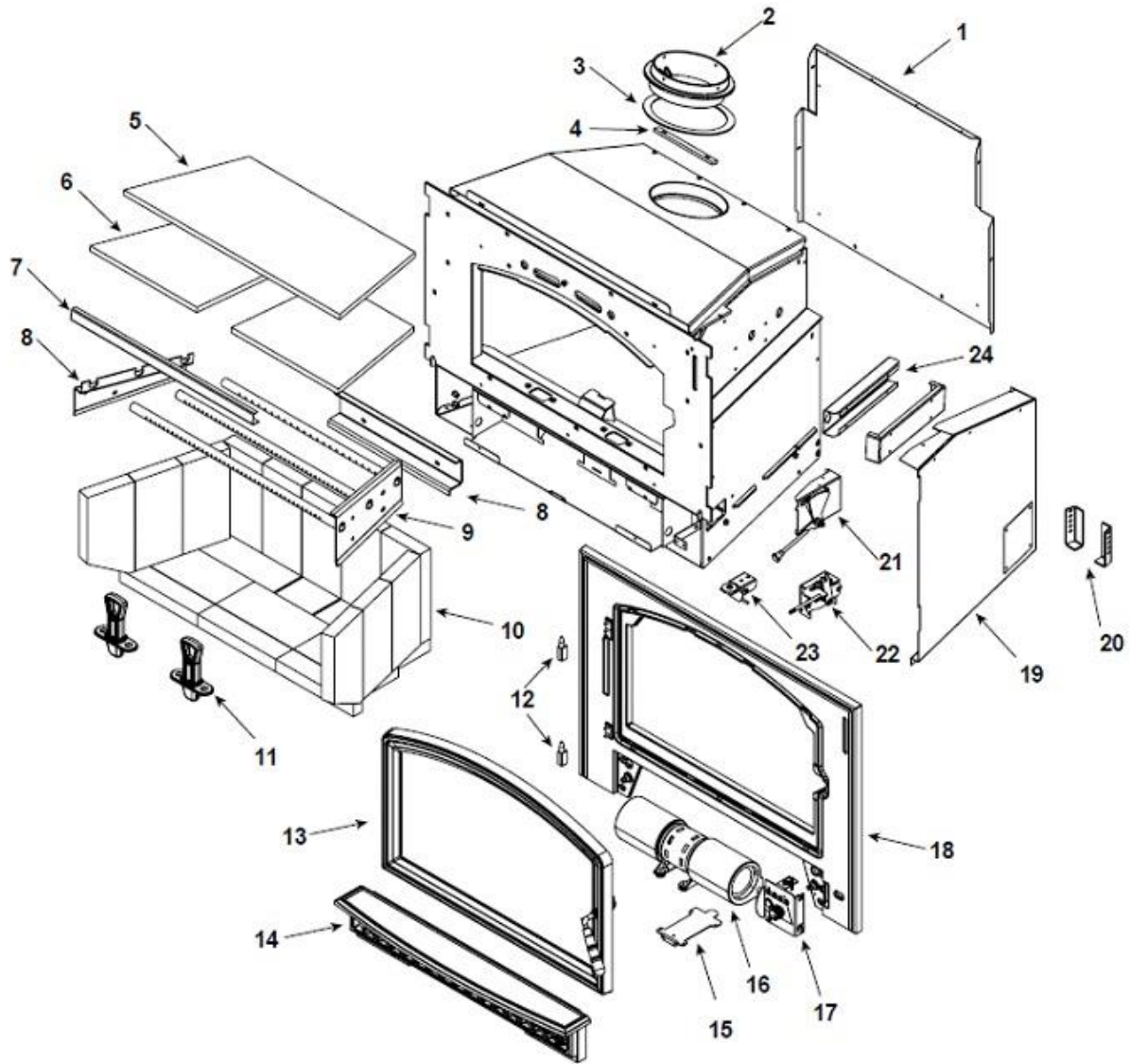


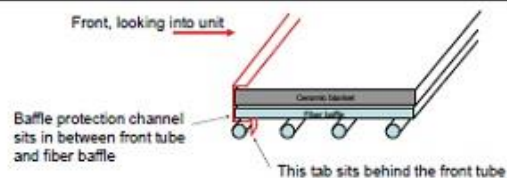
Quadra-Fire Voyager Grand Fireplace Insert



ITEM	DESCRIPTION	COMMENTS	PART NUMBER
1	Convection Back		SRV7075-110
	Screw, sheet Metal #8 x 1/2 S Grip	Pkg of 40	12460/40
	Screw, Hex Washer Head Ms 1/4-20 x 3/4	Pkg of 25	220-0080/25
2	Flue Attach Ring		SRV7044-154
	Bolt 5/16-18 x 1 Hex Head	Pkg of 12	27887/12
	Nut, flanged, 5/16 -18, black	Pkg of 10	A-3483-1/10
3	Gasket, Flue Collar		SRV7044-194
4	Chimney Attach Ring		SRV7044-181
5	Ceramic Fiber Blanket	1/2" Thick	SRV7075-187
6	Baffle Board		SRV7075-186

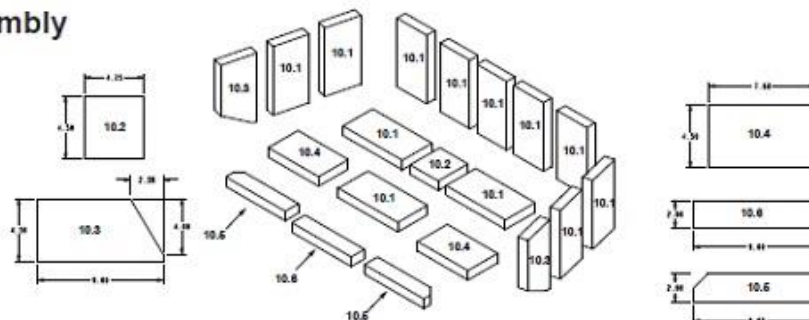
### #7 Baffle Protection Channel

Side view



7	Baffle Protection Channel		SRV7046-165
8	Tube Support Rack		SRV7075-193
	Screw, Hex Washer Head Ms 1/4-20 x 3/4	Pkg of 25	220-0080/25
9	Tube Channel Assembly		SRV7075-004
	Screw, Hex Washer Head Ms 1/4-20 x 3/4	Pkg of 25	220-0080/25
	Nut, Ser Flange small 1/4-20	Pkg of 24	226-0130/24

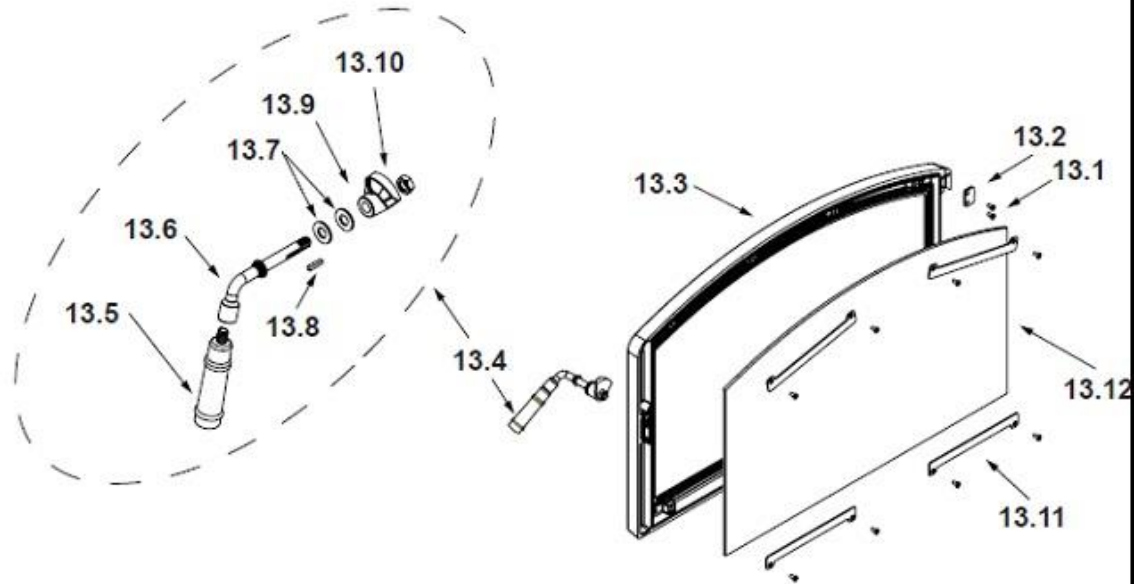
### #10 Brick Assembly



10	Brick Assembly		SRV7075-021
10.1	Brick 1 (9 x 4.50 x 1.25), Pumice	Qty 12 req	
10.2	Brick 2 (4.5 x 4.25 x 1.25)	Qty 1 req	
10.3	Brick 3 (9.00 x 4.50 x 1.25) w/Angle	Qty 2 req	
10.4	Brick 4 (7.63 x 4.50 x 1.25)	Qty 2 req	
10.5	Brick 5 (9.00 x 2.00 x 1.25) w/Angle	Qty 2 req	
10.6	Brick 6 (9.00 x 2.00 x 1.25)	Qty 1 req	
	Brick, Uncut	Single	832-0550
	Brick, Uncut	Set of 6	832-3040

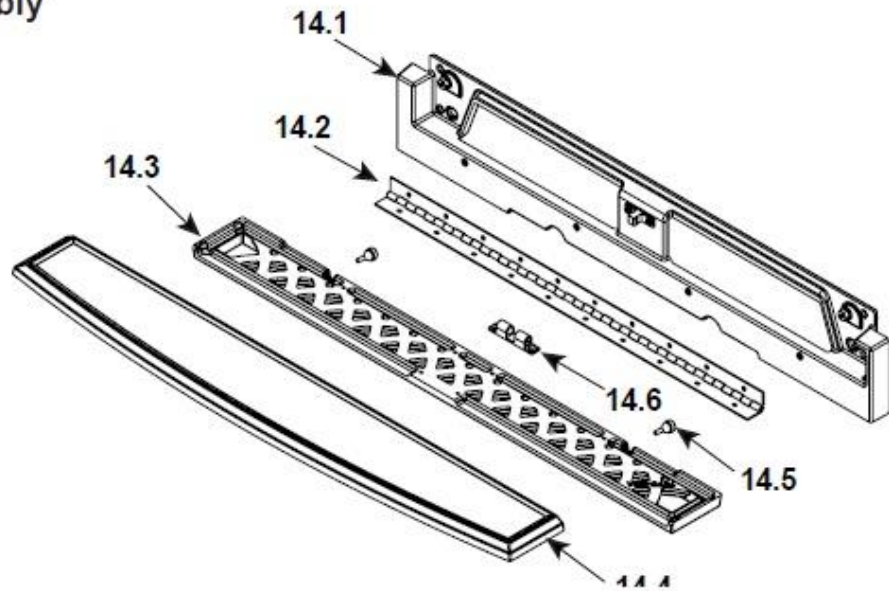
ITEM	DESCRIPTION	COMMENTS	PART NUMBER
11	Andiron	2 Sets	SRV7061-020
	Screw Fh Tx 1/4-20 x 1		7000-622/10
12	Hinge, Male		450-2810
	Screw 10-32 x 0.75 Hex Washer Head Ser Flg		7000-618/4

**#13 Door Assembly**



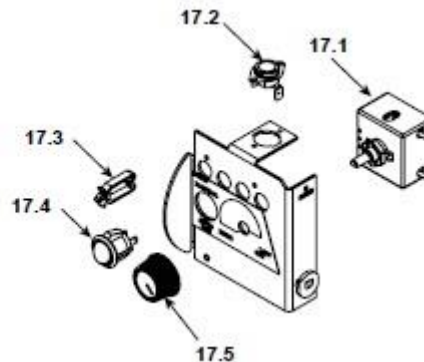
13	Door Assembly	Matte Black	SRV7063-009MBK
		Porcelain Mahogany	SRV7063-009PMH
13.1	Screw, Pan Head Phillips, 8-32 x 3/8	Pkg of 40	225-0500/40
13.2	Hinge Retainer		SRV7063-160
13.3	Door	Matte Black	SRV7075-123MBK
		Porcelain Mahogany	SRV7075-123PMH
13.4	Door Handle Assembly		SRV7063-014
13.5	Fiber Handle		SRV7060-212
13.6	Door Handle		SRV7063-137
13.7	Washer, Sae 3/8 ( 3 ea)	Pkg of 3	832-0990
13.8	Key, cam Latch		430-1151
13.9	Cam Latch		430-1141
13.10	Nut, Side Lock Jam	Pkg of 24	226-0100/24
13.11	Glass Retainer Lower	Set of 4	SRV7063-166
	Screw, Pan Head Phillips, 8-32 x 3/8	Pkg of 40	225-0500/40
13.12	Glass Assembly		SRV7063-011

#14 Access Assembly



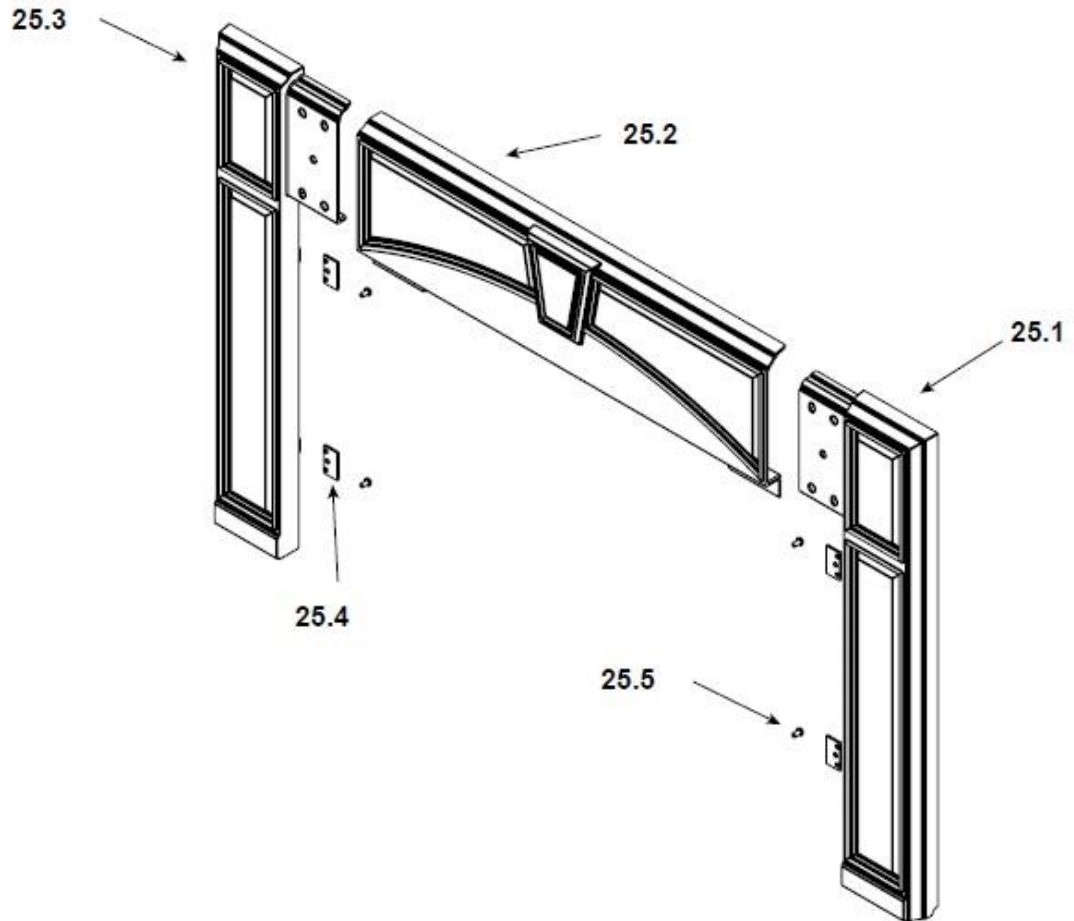
ITEM	DESCRIPTION	COMMENTS	PART NUMBER
14	Access Assembly	Matte Black	SRV7075-010MBK
		Porcelain Mahogany	SRV7075-010PMH
	Bolt, Hwh Ser Flg 1/4-20 x 3/4	Pkg of 25	228-0120/25
	Washer, Bonded 5/16 x 3/4	Pkg of 10	229-0910/10
14.1	Front, Lower		SRV7063-125MBK
	Bolt, Hwh Ser Flg 1/4-20 x 3/4	Pkg of 25	228-0120/25
	Washer, Bonded 5/16 x 3/4	Pkg of 10	229-0910/10
14.2	Hinge, Continuous		7000-510
	Screw, Flat Head Phillips 8-32 x 1/2	Pkg of 12	220-0490/12
14.3	Access	Matte Black	SRV7075-127MBK
		Porcelain Mahogany	SRV7075-127PMH
	Screw, Flat Head Phillips 8-32 x 1/2	Pkg of 12	220-0490/12
14.4	Ash Lip	Matte Black	SRV7075-135MBK
		Porcelain Mahogany	SRV7075-135PMH
	Bolt, Hwh Ser Flg 1/4-20 x 3/4	Pkg of 25	228-0120/25
	Washer, Bonded 5/16 x 3/4	Pkg of 10	229-0910/10
14.5	Bumper, Rubber	Pkg of 12	SRV224-0340/12
14.6	Twin Ball Catch/ Striker		SRV7000-532
	Screw, Flat Head Phillips 8-32 x 1/2	Pkg of 12	220-0490/12
15	Blower Retainer		SRV7063-139
	Screw, Pan Head phillips 8-32 x 3/8	Pkg of 40	225-0500/40
16	Blower Assembly		SRV7044-210

## #17 Control Assembly



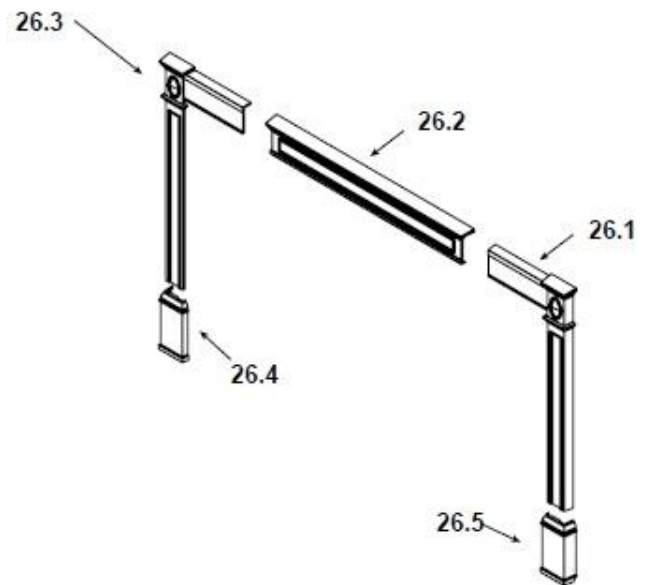
ITEM	DESCRIPTION	COMMENTS	PART NUMBER
17	Control Panel Assembly		SRV7063-020
17.1	Rheostat, Speed Control		842-0370
17.2	Disc, Snap, Convection Blower		SRV230-0470
17.3	Wire Clip	Pkg of 10	7000-400/10
17.4	Rocker Switch, round		SRV7000-515
17.5	Knob, Speed Control		200-2041
18	Upper Front	Matte Black	SRV7075-121MBK
		Porcelain Mahogany	SRV7075-121PMH
	Door Rope, Knit, 7/16", Black, also used to seal front face to firebox		844-6730
	Screw, Fn Tx 1/4 x-20 x 1	Pkg of 10	7000-622/10
19	Combustion Cover Assembly		SRV7075-196
	Screw, Sheet Metal #8 x 1/2 S-Grip	Pkg of 40	12460/40
20	Leg Extension	Left or Right	SRV7046-170
21	Burn Rate Control Assembly		SRV7075-005
	Screw Hex Washer Head Ms 1/4-20 X 3/4	Pkg of 25	220-0080/25
	Screw, Sheet Metal #8 x 1/2 S-Grip	Pkg of 40	12460/40
22	Timer Control Assembly		SRV7075-007
	Screw, Pan Head Phillips 8-32 x 3/8	Pkg of 40	225-0500/40
	Timer (Only) Replacement		SRV480-1940
23	Timer Door Assembly		SRV7075-054
	Screw Hex Washer Head Ms 1/4-20 X 3/4	Pkg of 25	220-0080/25
24	Tube Channel Base Assembly w/Cover		SRV7075-192
	Screw Hex Washer Head Ms 1/4-20 X 3/4	Pkg of 25	220-0080/25
	Screw, Sheet Metal #8 x 1/2 S-Grip	Pkg of 40	12460/40
	15 Degree Adapter		DV-6DLR-E15ADSS
	Gasket, Air Inlet Damper		7033-282
	Glass Tape, 3/4 x 5'	6 Ft	832-0460
	Knob	Pkg of 2	32284/2
	Outside Air Cover Plate		SRV7044-217
	Power Cord		SRV7000-623

#25 Cast Surround Assemblies



ITEM	DESCRIPTION	COMMENTS	PART NUMBER
25	Surrounds, Cast	Matte Black	SP-GRAND-CC-MBK
		Porcelain Mahogany	SP-GRAND-CC-PMH
25.1	Surround Right	Matte Black	SRV7075-131MBK
		Porcelain Mahogany	SRV7075-131PMH
25.2	Surround Top	Matte Black	SRV7075-129MBK
		Porcelain Mahogany	SRV7075-129PMH
25.3	Surround Left	Matte Black	SRV7075-133MBK
		Porcelain Mahogany	SRV7075-133PMH
25.4	Surround Retainer	Qty 4 req	SRV7063-136
25.5	1/4-20 x 50 Phillips Pan Head Screw	Pkg of 12	32281/12
	Component Pack		SRV7063-054

#25 Metal Surround Assemblies



ITEM	DESCRIPTION	COMMENTS	PART NUMBER
	Surrounds, Cast Metal	No Longer Available	SP-GRAND-CM-STD
		No Longer Available	SP-GRAND-CM-LRG
26.1	Trim Leg Right	Matte Black	414-7130MBK
		Porcelain Mahogany	414-7130PMH
26.2	Trim Header	Matte Black	414-7110MBK
		Porcelain Mahogany	414-7110PMH
26.3	Trim Leg Left	Matte Black	414-7120MBK
		Porcelain Mahogany	414-7120PMH
26.4	Trim Footer Left	Matte Black	414-7090MBK
		Porcelain Mahogany	414-7090PMH
26.5	Trim Footer Right	Matte Black	414-7100MBK
		Porcelain Mahogany	414-7100PMH
	Component Pack		SRV7063-055
	Surrounds, Metal	Standard	SP-GRAND-STD
		Large	SP-GRAND-LRG
	Trim Kit	Black	TRIMKIT-4331-BK
		Gold	TRIMKIT-4331-GD
		Nickel	TRIMKIT-4331-NL
	Trim Kit	Black	TRIMKIT-5134-BK
		Gold	TRIMKIT-5134-GD
		Nickel	TRIMKIT-5134-NL
	Component Pack		SRV7063-056
	Mantel Deflector		SRV7075-512