

Efel Harmony 1 Oil Parts List

1.

1	12430	Nut Brass Domed 8mm Furnace
1	17496	Washer Brass Front Door Hinge
2	12428	Hinge Pin Upper Furnace Door
3	28285	Brass Tube Door H1 H2 8 & 10in
4	3219	Hinge Pin Lower Furnace Door
5	17496	Washer Brass Front Door Hinge
6	RO135	Rope Seal Set H1 Gas/Oil
7	19420	Front Panel H1 Oil Cast Black
7	19769	Front Panel H1 Oil Brown
7	19768	Front Panel H1 Oil Green
7	19391	Front Panel Satin Black H1 Oil
8	12429	Nut Brass Domed Ash Pan Door
9	15760	Washer Brass Ash Pan Hinge
10	19307	Hinge Ash Pan H1 H2 [P]
11	FF8000	M8 Nut Full BZP
12	FF8001	M8 Washers Plain BZP
13	19400	Glass Clip Lower H1 Oil
14	33523	Oil Burner 8 inch MK2
14	28531	Oil Burner 8 Inch MK11
15	31856	Glass Clip Support Seal
15	MS078	Glass Seal Set H1 2 8 10 14
16	19679	Badge Efel Harmony/Coachman
17	28130	Handle Brass Lower Door H1
18	19398	Glass Clip Top H1 Oil
19	38500C	Igniter Kit Short Oil Stove
20	19395	Ash Pan Door H1 Satin Black
20	19772	Ash Pan Door H1 Green [P]
20	19423	Ash Pan Door H1 Cast Black
20	19773	Ash Pan Door H1 Brown
21	19917	Handle Brass Front Door H1 Oil
21	11338	Roll Pin 3mm X 14mm
22	19394	Furnace Door H1 Oil Gas
22	19770	Door Front H1 Oil/Coal Gas
22	19771	Door Front H1 Oil Gas Brown
22	19422	Door Furnace Front H1 Oil/Gas
23	29551	Oil Valve Toby 5.5-17.5cc
23	MS10062	Filter Gasket Toby Oil Valve
23	MS10061	O Ring Toby DVR Metering Stem

23	2734	Couplet Connection from Oil
24	18995	Oil Valve 5.5cc-17.5cc Kero Cl
24	29551	Oil Valve Toby 5.5-17.5cc
24	2734	Couplet Connection from Oil
25	MS090	Glass H1 Oil Strip 3rd from
26	MS089	Glass H1 Oil Strip 2nd from
27	MS088	Glass H1 Oil Strip 1st from
28	30730	Glass H1 Oil Single Panel
28	MS078	Glass Seal Set H1 2 8 10 14
30	19419	Side Panel L/H Cast H1 Oil
30	19763	Side Panel L/H H1 Oil Brown
30	19762	Side Panel LH H1 Oil Green
30	29252	Side Panel L/H H1 Oil Satin
31	19401	Protection Plate Top H1 Oil
32	19402	Protection Plate-Loading Lid
33	19421	Top Plate H1 Oil/Gas Cast Blk
33	19927	Top Plate H1 Oil/Gas Brown
33	19928	Top Plate H1 Oil/Gas
33	19392	Top Plate H1 Oil/Gas
34	RO135	Rope Seal Set H1 Gas/Oil
35	19323	Top Lid H1 & H2 Oil/Gas Cast
35	19799	Top Lid H1 & H2 Oil/Gas
35	19798	Top Lid H1 & H2 Oil/Gas
35	19393	Top Lid H1 & H2 Oil/Gas
36	6524	Fire Box Rear H1 Toledo Oil
37	23837	Heat Shield Rear Harmony I Oil
39	28056	Top Flue Adaptor Cast Black
39	32248	Bracket Clamp Top Flue Adapt
40	RO1121	Rope 8mm dia Glass Fibre
41	20142	Flue Spigot Harmony 125mm ID
41	5796	Flue Spigot Cast Black Toledo
41	29555	Flue Spigot Satin Black
41	29590	Flue Spigot-Green Harm I Oil
41	29591	Flue Spigot-Brown Harm I Oil
42	2805	Draught Stabilizer 5in al Efel
44	19388	Baffle Rear H1 Oil
46	19181	Mirror Complete H1 Oil
46	19179	Mirror Strip 200 x 207
46	19180	Mirror Strip 220x207 2/Stove
47	26428	Catalyser 8 inch Mk2 Single
48	MS001	Knob Complete for Oil Stoves
49	MS001	Knob Complete for Oil Stoves

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50	11842	Rod Oil Control Valve H1 Oil
51	18044	Pipe Breather Oil Valve H1
52	19387	Protection Plate-Rear H1 H2
53	23908	Catalyser Support 8 inch MK2
54	19384	Protection Plate Burner H1
55	19399	Protection Plate Front H1 Oil
56	19383	Burner Support Plate H1 Oil
57	33523	Oil Burner 8 inch MK2
57	28531	Oil Burner 8 Inch MK11
59	28268	Tie Rod H1 Oil 6x595mm
60	18987	Ceramic Foot Joint Harmony
61	18995	Oil Valve 5.5cc-17.5cc Kero Cl
61	29551	Oil Valve Toby 5.5-17.5cc
61	2734	Couplet Connection from Oil
62	19425	Side Panel RH Cast H1 Oil
62	19931	Side Panel RH Green Harm I Oil
62	19932	Side Panel RH Brown Harm I Oil
62	19397	Side Panel R/H H1 Oil
63	28879	Pipe to Burner H1 Oil from
63	1504	Nut Oil Connection
63	112	Olive
64	28821	Decoking Assembly to Burner
65	16149	Decoking Assembly
65	MS2117	Decoking Rope Seal Gland
68	19396	Bottom Plate H1 Oil Satin
68	19929	Bottom Plate H1 Oil Green
68	19930	Bottom Plate H1 Oil Brown
68	19424	Bottom Plate H1 Oil Cast Black
69	12246	Foot Cast Black Harmony Range
69	12324	Foot Brown Harmony Range
69	29329	Foot Satin Black H1 H2 Oil
69	13491	Foot Green Harmony Range
70	20019	Tool Riddling and Lifting
71	5632	Foot Spacer (under foot)
72	6088	Foot Fixing Plate
74	19386	Protection Plate Lower H1 Oil
75	19389	Drip Tray H1 Oil
76	MS38548	Glove Red Leather Pair
77	31856	Glass Clip Support Seal
77	MS078	Glass Seal Set H1 2 8 10 14
77	31595	Glass Seal Set H1 Oil Strip
80	20194	Switch Less Button Ignition

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81	28221	Nut Ignitor Switch Retaining
82	20195	Button Cap - Push Ignition
85	28053	Ignition Indicator Light
87	26794	Transformer Harmony Oil Mk2
87	MS1121	Transformer Kit all Models
90	29485	Ignition Port Gasket for Guide
91	29482	Ignition Port Guide(swan neck)
92	26796C	Igniter Oil Stove inc. Gasket
97	FF253	Bolt M4 x 8mm UHL S/Steel
97	FF4000	M4 Nut Full BZP
103	13479	Glass Retaining Clip Harmony
103	MS078	Glass Seal Set H1 2 8 10 14
104	339	Catalyser Suits 8 & 10 inch
105	3112	Catalyser Support Ring 8 inch
106	201	Burner Shell 8 inch MK1
109	31756	Power Cord Oil Stove UK Spec
110	32390	Gasket U Top Flue HI Oil
111	32374	Gasket Top Flue HI M/Fuel
112	MS9071	Coal Kit 8 H1 H2
113	20142	Flue Spigot Harmony 125mm ID
113	28258	Flue Spigot 5in Internal 125mm
113	28257	Flue Spigot Harmony 125mm ID
113	28256	Flue Spigot 5in Internal 125mm
115	6410	Stop Gap for Toledo Harmony
116	1493	Nut 1 B. S. P
117	6327	Washer 35 mm ID X 60mm OD
118	6329	Washer Felt Seal 3/4 & 1 Pip
119	MS9087	Boiler Kit H1 Oil
119	MS9088	Boiler Kit H1 Oil
120	MS079	MK2 Boiler Harmony I 6kW Mk 2
120	MS079	Boiler H1 Oil 6kW fitted by us
120	MS9089	Boiler Kit H1 20,000 BTU Steel
121	30721	Transformer MK2 Complete
122	MS1121	Transformer Kit all Models
123	MS10000	Timer Assembly cpl for Push
124	CE101	Coal Set Loose for Oil
124	CE102	Ceramic Coal Base Oil
125	40785	Paint Spray Cast Black Stove
125	60429	Paint Spray Insert Black
126	FB161061	Touch Up Black Enamel
126	27437	Touch Up Green Enamel
126	27441	Touch up Brown Enamel

130	30728	Bracket Top Flue Fixing
131	FF5008	M5 x 30 Pozi Pan BZP
132	FF5024	Nut M5 Square
133	DR010	Sub Frame Draught Stabilizer
133	DR032	Draught Control Assembly
134	DR032	Draught Control Assembly
134	DR021	Actuator Shaft End Cap
135	DR032	Draught Control Assembly
135	DR011	Cam Draught Stabilizer
136	DR032	Draught Control Assembly
136	DR020	Brass Magnet Holder Large
137	DR032	Draught Control Assembly
137	DR015	Magnet Anisotropic Small
138	DR032	Draught Control Assembly
138	DR012	Spindle Cable Actuator
139	DR032	Draught Control Assembly
139	FF3019	M3 x 8 mm Bolt Hex Head
140	DR032	Draught Control Assembly
140	DR013	Spring Return Mechanism
141	DR032	Draught Control Assembly
141	FF3019	M3 x 8 mm Bolt Hex Head
142	DR032	Draught Control Assembly
142	FF3002	M3 Washer Spring
143	DR032	Draught Control Assembly
143	FF3000	M3 Nut Full BZP
144	DR032	Draught Control Assembly
144	DR018	Slide Bar Draught Control
145	DR032	Draught Control Assembly
145	FF3000	M3 Nut Full BZP
146	DR032	Draught Control Assembly
146	DR016	Control Cable Short 390 mm
147	2805	Draught Stabilizer 5in al Efel
147	DR032	Draught Control Assembly
148	MS2110	Split Cotter Pin 1 1/4"x3/32
149	DR032	Draught Control Assembly
149	FF3004	M3 x 10 Pozi Pan BZP
150	DR032	Draught Control Assembly
150	FF3001	M3 Washer Plain BZP
151	DR032	Draught Control Assembly
151	DR019	Brass Channel Draught Control
152	DR032	Draught Control Assembly
152	FF3019	M3 x 8 mm Bolt Hex Head

153	DR032	Draught Control Assembly
153	FF3000	M3 Nut Full BZP
154	DR032	Draught Control Assembly
154	DR016	Control Cable Short 390 mm
155	11390	Burner Gasket 6 and 8 Burner

**2.**

23	29551	Oil Valve Toby 5.5-17.5cc
23	MS10062	Filter Gasket Toby Oil Valve
23	MS10061	O Ring Toby DVR Metering Stem
23	2734	Couplet Connection from Oil
24	18995	Oil Valve 5.5cc-17.5cc Kero Cl
24	29551	Oil Valve Toby 5.5-17.5cc
24	2734	Couplet Connection from Oil
25	MS090	Glass H1 Oil Strip 3rd from
26	MS089	Glass H1 Oil Strip 2nd from
27	MS088	Glass H1 Oil Strip 1st from
28	30730	Glass H1 Oil Single Panel
28	MS078	Glass Seal Set H1 2 8 10 14
30	19419	Side Panel L/H Cast H1 Oil
30	19763	Side Panel L/H H1 Oil Brown
30	19762	Side Panel LH H1 Oil Green
30	29252	Side Panel L/H H1 Oil Satin
31	19401	Protection Plate Top H1 Oil
32	19402	Protection Plate-Loading Lid
33	19421	Top Plate H1 Oil/Gas Cast Blk
33	19927	Top Plate H1 Oil/Gas Brown
33	19928	Top Plate H1 Oil/Gas
33	19392	Top Plate H1 Oil/Gas
34	RO135	Rope Seal Set H1 Gas/Oil
35	19323	Top Lid H1 & H2 Oil/Gas Cast
35	19799	Top Lid H1 & H2 Oil/Gas
35	19798	Top Lid H1 & H2 Oil/Gas
35	19393	Top Lid H1 & H2 Oil/Gas
36	6524	Fire Box Rear H1 Toledo Oil
37	23837	Heat Shield Rear Harmony I Oil
39	28056	Top Flue Adaptor Cast Black
39	32248	Bracket Clamp Top Flue Adapt
40	RO1121	Rope 8mm dia Glass Fibre
41	20142	Flue Spigot Harmony 125mm ID
41	5796	Flue Spigot Cast Black Toledo
41	29555	Flue Spigot Satin Black

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41	29590	Flue Spigot-Green Harm I Oil
41	29591	Flue Spigot-Brown Harm I Oil
42	2805	Draught Stabilizer 5in al Efel
44	19388	Baffle Rear H1 Oil
46	19181	Mirror Complete H1 Oil
46	19179	Mirror Strip 200 x 207
46	19180	Mirror Strip 220x207 2/Stove
47	26428	Catalyser 8 inch Mk2 Single
48	MS001	Knob Complete for Oil Stoves
49	MS001	Knob Complete for Oil Stoves
50	11842	Rod Oil Control Valve H1 Oil
51	18044	Pipe Breather Oil Valve H1
52	19387	Protection Plate-Rear H1 H2
53	23908	Catalyser Support 8 inch MK2
54	19384	Protection Plate Burner H1
55	19399	Protection Plate Front H1 Oil
56	19383	Burner Support Plate H1 Oil
57	33523	Oil Burner 8 inch MK2
57	28531	Oil Burner 8 Inch MK11
59	28268	Tie Rod H1 Oil 6x595mm
60	18987	Ceramic Foot Joint Harmony
61	18995	Oil Valve 5.5cc-17.5cc Kero Cl
61	29551	Oil Valve Toby 5.5-17.5cc
61	2734	Couplet Connection from Oil
62	19425	Side Panel RH Cast H1 Oil
62	19931	Side Panel RH Green Harm I Oil
62	19932	Side Panel RH Brown Harm I Oil
62	19397	Side Panel R/H H1 Oil
63	28879	Pipe to Burner H1 Oil from
63	1504	Nut Oil Connection
63	112	Olive
64	28821	Decoking Assembly to Burner
65	16149	Decoking Assembly
65	MS2117	Decoking Rope Seal Gland
68	19396	Bottom Plate H1 Oil Satin
68	19929	Bottom Plate H1 Oil Green
68	19930	Bottom Plate H1 Oil Brown
68	19424	Bottom Plate H1 Oil Cast Black
69	12246	Foot Cast Black Harmony Range
69	12324	Foot Brown Harmony Range
69	29329	Foot Satin Black H1 H2 Oil
69	13491	Foot Green Harmony Range

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70	20019	Tool Riddling and Lifting
71	5632	Foot Spacer (under foot)
72	6088	Foot Fixing Plate
74	19386	Protection Plate Lower H1 Oil
75	19389	Drip Tray H1 Oil
76	MS38548	Glove Red Leather Pair
77	31856	Glass Clip Support Seal
77	MS078	Glass Seal Set H1 2 8 10 14
77	31595	Glass Seal Set H1 Oil Strip
80	20194	Switch Less Button Ignition
81	28221	Nut Ignitor Switch Retaining
82	20195	Button Cap - Push Ignition
85	28053	Ignition Indicator Light
87	26794	Transformer Harmony Oil Mk2
87	MS1121	Transformer Kit all Models
90	29485	Ignition Port Gasket for Guide
91	29482	Ignition Port Guide(swan neck)
92	26796C	Igniter Oil Stove inc. Gasket
97	FF253	Bolt M4 x 8mm UHL S/Steel
97	FF4000	M4 Nut Full BZP
103	13479	Glass Retaining Clip Harmony
103	MS078	Glass Seal Set H1 2 8 10 14
104	339	Catalyser Suits 8 & 10 inch
105	3112	Catalyser Support Ring 8 inch
106	201	Burner Shell 8 inch MK1
109	31756	Power Cord Oil Stove UK Spec
110	32390	Gasket U Top Flue HI Oil
111	32374	Gasket Top Flue HI M/Fuel
112	MS9071	Coal Kit 8 H1 H2
113	20142	Flue Spigot Harmony 125mm ID
113	28258	Flue Spigot 5in Internal 125mm
113	28257	Flue Spigot Harmony 125mm ID
113	28256	Flue Spigot 5in Internal 125mm
115	6410	Stop Gap for Toledo Harmony
116	1493	Nut 1 B. S. P
117	6327	Washer 35 mm ID X 60mm OD
118	6329	Washer Felt Seal 3/4 & 1 Pip
119	MS9087	Boiler Kit H1 Oil
119	MS9088	Boiler Kit H1 Oil
120	MS079	MK2 Boiler Harmony I 6kW Mk 2
120	MS079	Boiler H1 Oil 6kW fitted by us
120	MS9089	Boiler Kit H1 20,000 BTU Steel



121	30721	Transformer MK2 Complete
122	MS1121	Transformer Kit all Models
123	MS10000	Timer Assembly cpl for Push
124	CE101	Coal Set Loose for Oil
124	CE102	Ceramic Coal Base Oil
125	40785	Paint Spray Cast Black Stove
125	60429	Paint Spray Insert Black
126	FB161061	Touch Up Black Enamel
126	27437	Touch Up Green Enamel
126	27441	Touch up Brown Enamel
130	30728	Bracket Top Flue Fixing
131	FF5008	M5 x 30 Pozi Pan BZP
132	FF5024	Nut M5 Square
133	DR010	Sub Frame Draught Stabilizer
133	DR032	Draught Control Assembly
134	DR032	Draught Control Assembly
134	DR021	Actuator Shaft End Cap
135	DR032	Draught Control Assembly
135	DR011	Cam Draught Stabilizer
136	DR032	Draught Control Assembly
136	DR020	Brass Magnet Holder Large
137	DR032	Draught Control Assembly
137	DR015	Magnet Anisotropic Small
138	DR032	Draught Control Assembly
138	DR012	Spindle Cable Actuator
139	DR032	Draught Control Assembly
139	FF3019	M3 x 8 mm Bolt Hex Head
140	DR032	Draught Control Assembly
140	DR013	Spring Return Mechanism
141	DR032	Draught Control Assembly
141	FF3019	M3 x 8 mm Bolt Hex Head
142	DR032	Draught Control Assembly
142	FF3002	M3 Washer Spring
143	DR032	Draught Control Assembly
143	FF3000	M3 Nut Full BZP
144	DR032	Draught Control Assembly
144	DR018	Slide Bar Draught Control
145	DR032	Draught Control Assembly
145	FF3000	M3 Nut Full BZP
146	DR032	Draught Control Assembly
146	DR016	Control Cable Short 390 mm
147	2805	Draught Stabilizer 5in al Efel

147	DR032	Draught Control Assembly
148	MS2110	Split Cotter Pin 1 1/4"x3/32
149	DR032	Draught Control Assembly
149	FF3004	M3 x 10 Pozi Pan BZP
150	DR032	Draught Control Assembly
150	FF3001	M3 Washer Plain BZP
151	DR032	Draught Control Assembly
151	DR019	Brass Channel Draught Control
152	DR032	Draught Control Assembly
152	FF3019	M3 x 8 mm Bolt Hex Head
153	DR032	Draught Control Assembly
153	FF3000	M3 Nut Full BZP
154	DR032	Draught Control Assembly
154	DR016	Control Cable Short 390 mm

**3.**

15	31856	Glass Clip Support Seal
15	MS078	Glass Seal Set H1 2 8 10 14
16	19679	Badge Efel Harmony/Coachman
17	28130	Handle Brass Lower Door H1
18	19398	Glass Clip Top H1 Oil
19	38500C	Igniter Kit Short Oil Stove
20	19395	Ash Pan Door H1 Satin Black
20	19772	Ash Pan Door H1 Green [P]
20	19423	Ash Pan Door H1 Cast Black
20	19773	Ash Pan Door H1 Brown
21	19917	Handle Brass Front Door H1 Oil
21	11338	Roll Pin 3mm X 14mm
22	19394	Furnace Door H1 Oil Gas
22	19770	Door Front H1 Oil/Coal Gas
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23	29551	Oil Valve Toby 5.5-17.5cc
23	MS10062	Filter Gasket Toby Oil Valve
23	MS10061	O Ring Toby DVR Metering Stem
23	2734	Couplet Connection from Oil
24	18995	Oil Valve 5.5cc-17.5cc Kero Cl
24	29551	Oil Valve Toby 5.5-17.5cc
24	2734	Couplet Connection from Oil
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26	MS089	Glass H1 Oil Strip 2nd from
27	MS088	Glass H1 Oil Strip 1st from

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28	30730	Glass H1 Oil Single Panel
28	MS078	Glass Seal Set H1 2 8 10 14
30	19419	Side Panel L/H Cast H1 Oil
30	19763	Side Panel L/H H1 Oil Brown
30	19762	Side Panel LH H1 Oil Green
30	29252	Side Panel L/H H1 Oil Satin
31	19401	Protection Plate Top H1 Oil
32	19402	Protection Plate-Loading Lid
33	19421	Top Plate H1 Oil/Gas Cast Blk
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35	19798	Top Lid H1 & H2 Oil/Gas
35	19393	Top Lid H1 & H2 Oil/Gas
36	6524	Fire Box Rear H1 Toledo Oil
37	23837	Heat Shield Rear Harmony I Oil
39	28056	Top Flue Adaptor Cast Black
39	32248	Bracket Clamp Top Flue Adapt
40	RO1121	Rope 8mm dia Glass Fibre
41	20142	Flue Spigot Harmony 125mm ID
41	5796	Flue Spigot Cast Black Toledo
41	29555	Flue Spigot Satin Black
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56	19383	Burner Support Plate H1 Oil

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57	33523	Oil Burner 8 inch MK2
57	28531	Oil Burner 8 Inch MK11
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60	18987	Ceramic Foot Joint Harmony
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63	1504	Nut Oil Connection
63	112	Olive
64	28821	Decoking Assembly to Burner
65	16149	Decoking Assembly
65	MS2117	Decoking Rope Seal Gland
68	19396	Bottom Plate H1 Oil Satin
68	19929	Bottom Plate H1 Oil Green
68	19930	Bottom Plate H1 Oil Brown
68	19424	Bottom Plate H1 Oil Cast Black
69	12246	Foot Cast Black Harmony Range
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69	29329	Foot Satin Black H1 H2 Oil
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70	20019	Tool Riddling and Lifting
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72	6088	Foot Fixing Plate
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75	19389	Drip Tray H1 Oil
76	MS38548	Glove Red Leather Pair
77	31856	Glass Clip Support Seal
77	MS078	Glass Seal Set H1 2 8 10 14
77	31595	Glass Seal Set H1 Oil Strip
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81	28221	Nut Ignitor Switch Retaining
82	20195	Button Cap - Push Ignition
85	28053	Ignition Indicator Light
87	26794	Transformer Harmony Oil Mk2
87	MS1121	Transformer Kit all Models
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91	29482	Ignition Port Guide(swan neck)

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92	26796C	Igniter Oil Stove inc. Gasket
97	FF253	Bolt M4 x 8mm UHL S/Steel
97	FF4000	M4 Nut Full BZP
103	13479	Glass Retaining Clip Harmony
103	MS078	Glass Seal Set H1 2 8 10 14
104	339	Catalyser Suits 8 & 10 inch
105	3112	Catalyser Support Ring 8 inch
106	201	Burner Shell 8 inch MK1
109	31756	Power Cord Oil Stove UK Spec
110	32390	Gasket U Top Flue HI Oil
111	32374	Gasket Top Flue HI M/Fuel
112	MS9071	Coal Kit 8 H1 H2
113	20142	Flue Spigot Harmony 125mm ID
113	28258	Flue Spigot 5in Internal 125mm
113	28257	Flue Spigot Harmony 125mm ID
113	28256	Flue Spigot 5in Internal 125mm
115	6410	Stop Gap for Toledo Harmony
116	1493	Nut 1 B. S. P
117	6327	Washer 35 mm ID X 60mm OD
118	6329	Washer Felt Seal 3/4 & 1 Pip
119	MS9087	Boiler Kit H1 Oil
119	MS9088	Boiler Kit H1 Oil
120	MS079	MK2 Boiler Harmony I 6kW Mk 2
120	MS079	Boiler H1 Oil 6kW fitted by us
120	MS9089	Boiler Kit H1 20,000 BTU Steel
121	30721	Transformer MK2 Complete
122	MS1121	Transformer Kit all Models
123	MS10000	Timer Assembly cpl for Push
124	CE101	Coal Set Loose for Oil
124	CE102	Ceramic Coal Base Oil
125	40785	Paint Spray Cast Black Stove
125	60429	Paint Spray Insert Black
126	FB161061	Touch Up Black Enamel
126	27437	Touch Up Green Enamel
126	27441	Touch up Brown Enamel