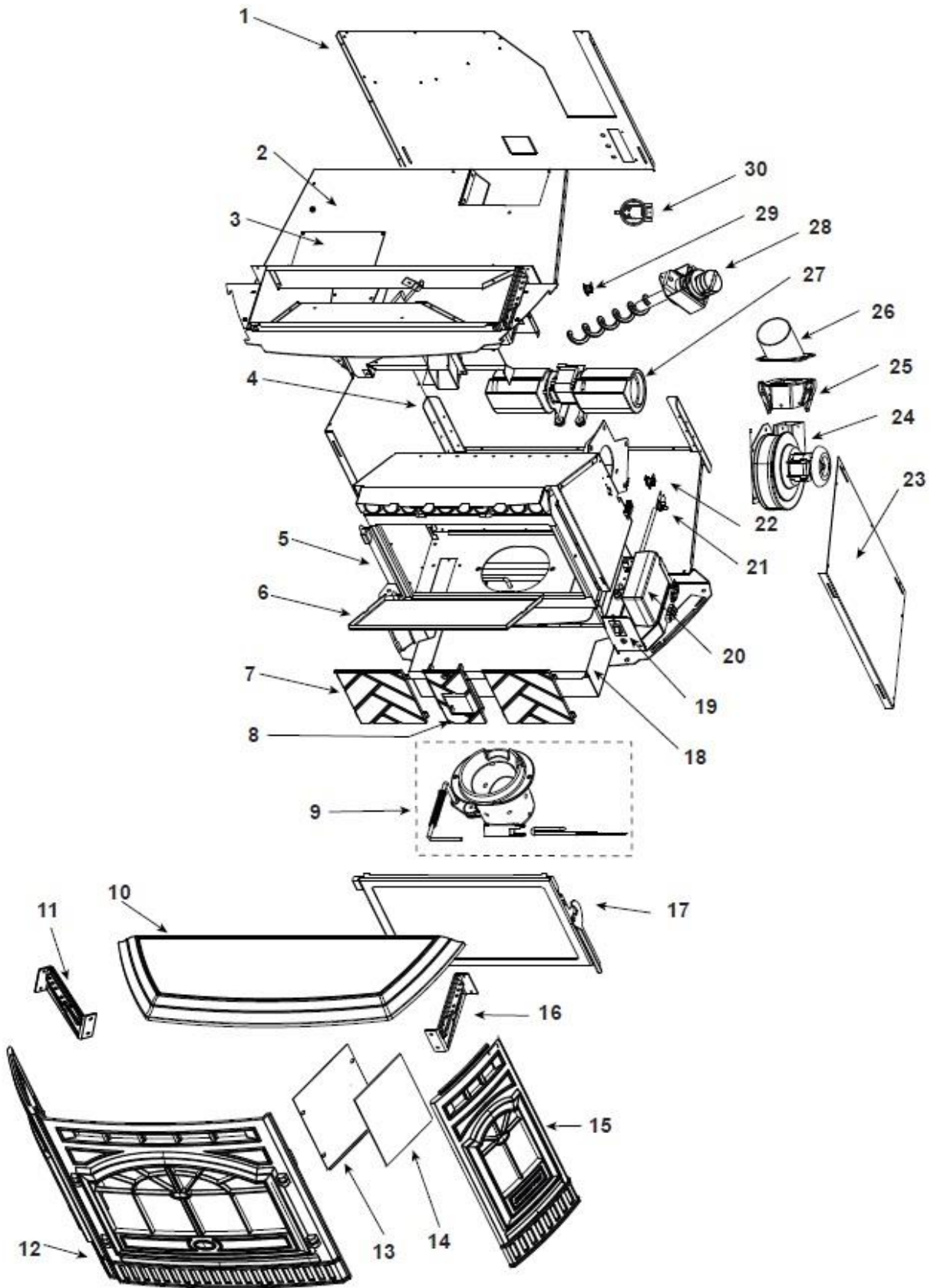
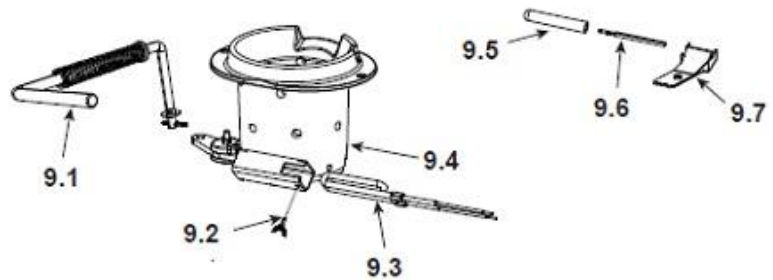


Quadra-Fire Castile Fireplace Insert



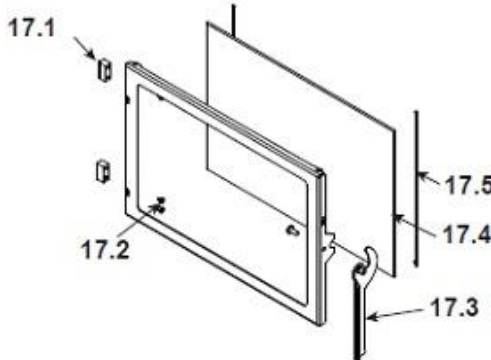
ITEM	DESCRIPTION	COMMENTS	PART NUMBER
1	Hopper Back		SRV414-0320
2	Hopper Top Assembly		SRV414-5830
	Feed Adjustment Bracket Assembly		SRV414-6230
3	Plate, Cover, Outer Can		480-1300
4	Leveling Leg		SRV414-0210
5	Bracket, Hinge	Attaches to Unit	SRV414-0610
6	Baffle Assembly		UK-30KPEL
7	Brick, Left / Right, Cast		414-0270
8	Brick, Center, Cast		414-0260

**#9 Firepot and Associated Parts**



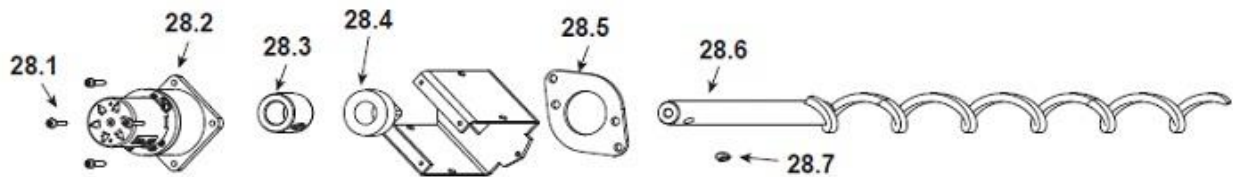
9.1	Firepot Pull Rod Assembly		414-5270
	Spring, Firepot		200-2050
9.2	Wing Thumb Screw 8-32 x 1/2	Pkg of 24	7000-223/24
9.3	Heating Element Assembly 18" (Loop Igniter)	Pkg of 10	SRV7000-462/10
	Washer, 1/4 Sae	Pkg of 24	28758/24
9.4	Firepot Assembly		SRV414-5200
	Bushing, Firepot		410-8320
	Floor, Firepot		414-0290
	Gasket, Firepot		240-0930
	Nut, Lock 1/4-20	Pkg of 25	226-0090/25
	Bolt, Firepot, 1-1/4" Long	Pkg of 25	225-0120/25
9.5	Thermocouple Cover	Pkg of 10	812-4920
9.6	Thermocouple		812-4470
9.7	Thermocouple Clamp		SRV7001-203
10	Top Cast - Must specify color	Matte Black	414-0060BK
		Porcelain	414-0060POR
		Powder Coat	414-0060PWD
11	Top Slide Assembly, Left		414-5180

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ITEM	DESCRIPTION	COMMENTS	PART NUMBER
12	Face - Must specify color	Matte Black	414-0040BK
		Porcelain Color	414-0040POR
		Powder Coat	414-0040PWD
	Face Hinge - Must specify color	For Black Units	SRV414-0940
		For Porcelain & Powder Coat Units	SRV414-0950
13	Backer, Side Window	Interchangeable	414-0280
14	Glass Assembly, Side, 1 Piece - 5-7/8 in. W x 9 in. H	Interchangeable	414-5380
	Gasket, Channel 1/8 x 1-1/4	10 Ft.	7000-377/10
	Speed Nut 5/16	Pkg of 24	7000-422/24
15	Side - Must specify color	Matte Black	414-0050BK
		Porcelain Color	414-0050POR
		Powder Coat	414-0050PWD
16	Top Slide Assembly, Right		414-5170
	Retainer, Rope		7001-192
	Tape, Door Corner		SRV7027-227
<b>#17 Door Assembly</b> 			
17	Door Assembly	Pre 0071389650	414-5190
		Post 0071389650	413-5110
17.1	Hinge, Female		450-2910
17.2	Screw, Pan Head Philips, 10/32 x 1/4	Pkg of 24	229-1230/24
17.3	Door Latch Assembly		413-5200
17.4	Glass Assembly (w/gasket) 17-1/4" W x 11-5/8" H		7001-038
17.5	Retainer, Rope		7001-192
	Gasket, Tadpole, 1/2 in	10 Ft length	842-5130
18	Ash Pan		414-0130

ITEM	DESCRIPTION	COMMENTS	PART NUMBER
19	Wire Harness		SRV414-1040
	Capacitor, Rep Jumper	No longer available	230-2150
	Igniter Extension		7000-218
20	Control Board 3 Speed		SRV7000-704
21	Snap Disc, Manual Reset, # 3		SRV230-1290
22	Snap Disc, 110-20		SRV230-1220
23	Outer Skin		SRV414-0500
24	Blower, Exhaust Combustion		812-4400
	Gasket, Exhaust Combustion Blower (between...)	...Housing & Stove	240-0812
		...Housing & Motor	812-4710
25	Exhaust Transition Assembly		414-5100
	Latch, Draw		229-0230
26	Exhaust Adapter Assembly		SRV414-5850
	Gasket, Flue Adapter		240-0850
27	Blower, Convection		812-4900
	Blower Magnet	Pkg of 10	7019-188/10

#28 Feed Assembly



28	Feed Assembly		SRV414-5400
28.1	Screw, 8-32 x 3/8 PH,TF	Pkg of 40	225-0500/40
28.2	Feed Motor		812-4421
28.3	Collar, Set, 7/8		229-0520
28.4	Bearing, Feed System, Nylon		SRV7000-598
28.5	Gasket, Feed Motor		240-0731
28.6	Feed Spring Assembly		SRV414-5540
28.7	Set Screw, 5/16-18 x 1/4	Pkg of 25	225-0550/25
29	Snap Disc, Manual Reset, # 3		SRV230-1290
30	Vacuum Switch		SRV7000-531

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ITEM	DESCRIPTION	COMMENTS	PART NUMBER
	Ash Catcher		414-0150
	Plate, Ash Cleanout		7001-186
	Bracket, Magnet		414-0930
	Bracket, Snap Disc		7005-253
	Call Light Bulb - Old Style Junction Box		812-0760
	Call Light Lens Cover - Old Style Junction Box		812-0750
	Call Light, Fluorescent		SRV7000-122
	Component Pack Assembly	Linden Green	414-5410
		Mahogany	414-5460
		Matte Black	414-5390
		No longer available	414-5450
		No longer available	414-5480
		Porcelain Green	414-5440
		Powder Coat Crème	414-5420
		Sienna Bronze	414-5510
	Willow	414-5520	
	Cleanout Tool		414-1140
	Paint Touch-Up	Matte Black	812-0910
		Mahogany	855-1450
		Sienna Bronze	TOUCHUP-CSB
		Willow	TOUCHUP-CWL
	Power Cord		812-1180
	Harness, Thermostat Wire		230-0810
	Deflector, Bottom Airwash		413-0680
	Fuse, 7 Amp, Junction Box	Pkg of 10	812-0380/10
	Fuse, 8 Amp, Control Box	Pkg of 10	812-3780/10
	Gasket, Tadpole, 1/2"	100 Ft	240-0880/100
	Hinge, Door, Male		450-2810
	Hook, Cast Mount		414-1010
	Hose, Vacuum, 5/32 Id	3 Ft	SRV240-0450
	Igniter Wire (5 Ft) & (4) Ceramic Nuts		812-4520
	Magnet Round		SRV7000-140
	Rocker Switch, 3-Position	Heat Output	812-3500
	Thermocouple Grounding Kit		812-4980
	Wire Harness Snap Disk		7001-224

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ITEM	DESCRIPTION	COMMENTS	PART NUMBER
<b>OPTIONAL ACCESSORIES</b>			
	Adjustable Hearth Support - 12" x 50", 2-10" H		ADJSPT-12
	Damper, 3 Inch - Tall Vertical Installs Only		PEL-DAMP3
	Damper, 4 Inch - Tall Vertical Installs Only		PEL-DAMP4
	Log Set		LOGS-30-OE
	Log Rear, Left		7050-144
	Log Rear, Right		7050-143
	Log Top, Twig, Center	To Cover Firepot	811-0900
	Outside Air Kit, Rear		811-0872
	Channel, Air Intake		413-7040
	Cover, Outside Air Kit, Floor		411-1071
	Hose, Alum Flex, 2 Inch x 3 Ft	3 Ft	200-0860
	Outside Air Cap Assembly		7001-044
	Outside Air Collar Assembly		7001-045
	Trim Plate, Outside Air Kit		412-7100
	Panel & Trim Set, Basic, Standard	With Gold Trim	811-0990
	Bracket, -L-, Trim		832-0840
	Component Pack		413-5270
	Trim, Panel Set, Std, Gold	Gold Trim Set	811-0710
	Panel Set, (Use with Cast Trim)	Large	811-0920
		Standard	811-0910
	Component Pack - Fasteners & Instructions for Cast Trim		413-5260
	Thermostat, Mechanical		812-3760
	Thermostat, Programmable		811-0520
	Trim Cast	Matte Black	811-0930
	Footer, Left		414-7090MBK
	Footer, Right		414-7100MBK
	Header		414-7110MBK
	Trim Leg, Left		414-7120MBK
	Trim Leg, Right		414-7130MBK
	Trim Cast	Mahogany	811-0960
	Footer, Left		414-7090PMH
	Footer, Right		414-7100PMH
	Header		414-7110PMH
	Trim Leg, Left		414-7120PMH
	Trim Leg, Right		414-7130PMH

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ITEM	DESCRIPTION	COMMENTS	PART NUMBER
	Trim Cast	Sienna Bronze	TR-CAST-CSB
	Footer, Left		414-7090CSB
	Footer, Right		414-7100CSB
	Header		414-7110CSB
	Trim Leg, Left		414-7120CSB
	Trim Leg, Right		414-7130CSB
	Trim Cast, Willow	<b>No longer available</b>	TR-CAST-CWL
	Footer, Left		414-7090CWL
	Footer, Right		414-7100CWL
	Header		414-7110CWL
	Trim Leg, Left		414-7120CWL
	Trim Leg, Right		414-7130CWL
	Trim Support, adjustable (standard panel surround only)	Zero Clearance	TPVNT-2
<b>FASTENERS</b>			
	Avk Rivnut Repair Kit - 1/4-20 & 3/8-16 Rivnut Tools		RIVNUT-REPAIR
	Bolt, Hex Head, 1/4-20 x 1	Pkg of 10	25221A/10
	Ceramic Nuts, (Igniter)	Pkg of 12	812-0730/12
	Nut, Wing, 8-32	Pkg of 24	226-0160/24
	Screw, 1/4-20 x 3/8 Phillips Button Head	Pkg of 24	7000-401/24
	Screw Flat Head Screw 1/4-20	Pkg of 24	7000-130/24
	Screw, Pan Head Philips 8-32 x 3/8	Pkg of 40	225-0500/40
	Screw, Flat Head Philips 8-32 x 1/2	Pkg of 10	832-0860