

Technical Data Sheet

Installation of the Manchester 8360 Side Door Lock Kit *Kit 93-70607*

INCLUDED IN KIT:

<u>Quantity</u>	<u>Part Name</u>	<u>Part Number</u>
1	10-24 x1" button head cap screw, allen	4500-1050
1	Side Door Lock	5933-000

TOOLS REQUIRED:

5/32" allen wrench

BEFORE YOU BEGIN: *Install on a cool stove only!!*

INSTALLATION PROCEDURE:

1. Open side door fully.
2. Remove the set screw on the outside of the cast iron crank assembly with the 5/32" allen wrench (see Photo 1).
3. Turn the cast crank counterclockwise until it separates from the threaded latch shaft.
4. Push the latch shaft through the door and remove. Retain the handle, latch, washers, and coil spring for future use.
5. Using the 5/32" allen wrench, remove the two screws from the Side Door Catch (see Photo 2). Retain the screws and catch for future use.
6. Position the Side Door Lock as show in Figure 1 and insert the screws saved from step 5. Tighten screws snugly.
7. Close the Side door and insert the new 10-24 x 1" button head cap screw through the hole that previously housed the Side Door Latch.
8. Gently align the cap screw with the remaining threaded hole on the Side Door Lock and tighten.

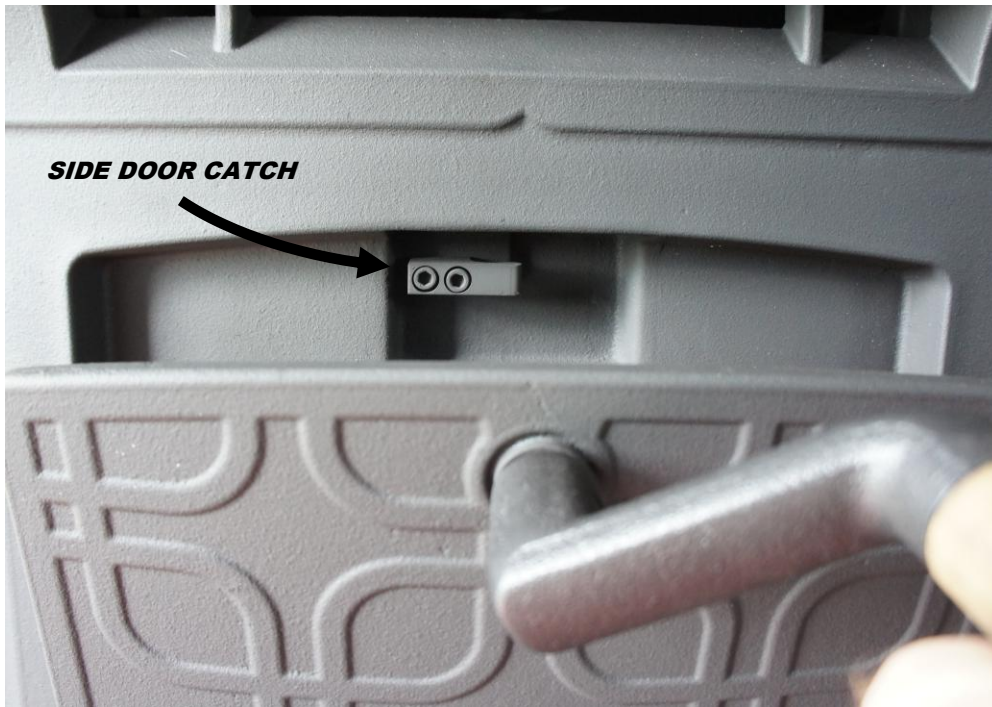
**SIDE DOOR
HANDLE SET
SCREW**



MANCHESTER SIDE DOOR LATCH REMOVAL

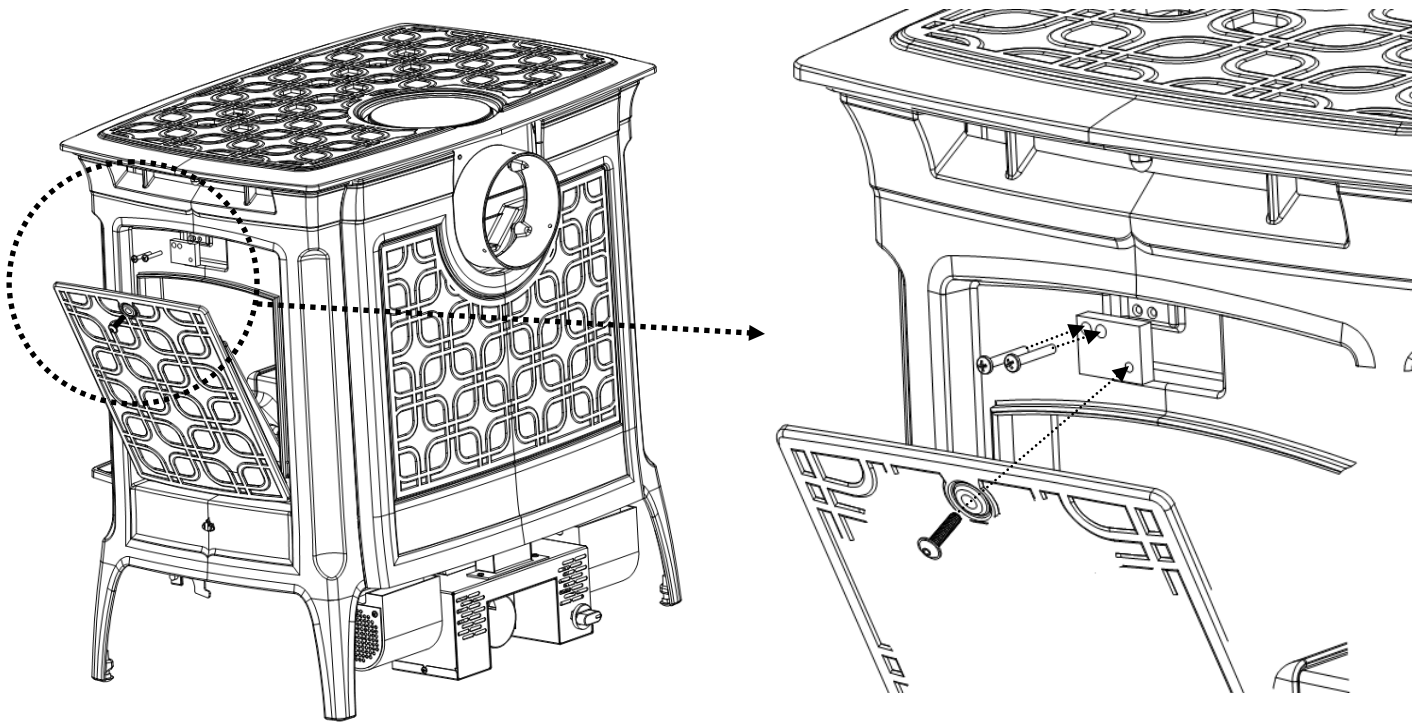
Photo 1

SIDE DOOR CATCH



MANCHESTER SIDE DOOR CATCH

Photo 2



MANCHESTER SIDE DOOR LOCK KIT INSTALLATION

Figure 1