

# Quadra-Fire 3100 Millennium ACC Parts List

31M-ACC-MBK (7/06-Active)

31M-ACC-GT (7/06-10/06)

31M-ACC-NT (7/06-10/06)

ITEM	DESCRIPTION	COMMENTS	PART NUMBER
1	Air Channel, Convection w/Bracket (Retain Original SN Label)		SRV7033-144
2	Air Supply Back		SRV7033-134
3	Flue Collar		SRV7000-302
4	Panel Assembly, Side, Left		SRV7033-019
5	Rear Channel Assembly		SRV7033-002
6	Tube Support Rack		SRV7033-148
7	Brick Retainer		SRV7033-149
8	Ceramic Fiber Blanket, 1/2" Thick (19" W x 13-3/4" H)		832-3390
9	Baffle Board - 9-1/2 in W x 13-3/4 in H	Pkg of 2	SRV7033-209
10	Brick Assembly - Complete Set	Pkg of 18	SRV7033-006
10.1	Brick, 9 x 4-1/2 x 1-1/4"	Qty. 12 Req.	
10.2	Brick, 6 x 4-1/2 x 1-1/4"	Qty. 4 Req.	
10.3	Brick, 9 x 4-1/2 x 1-1/4" w/angles, see diagram	Qty. 1 Req.	
10.4	Brick, 9 x 3 x 1-1/4" w/angle, see diagram	Qty. 1 Req.	
	Brick, Uncut	Pkg of 1	832-0550
		Pkg of 6	832-3040
11	Panel Assembly, Side, Right		SRV7033-017
12	Tube Channel Top - Tube Channel Access Cover		SRV7033-237
13	Tube, Channel Assembly	Manifold Tubes	SRV7033-023
14.1	Burn Rate Control Assembly		SRV7033-033
14.2	Spring Handle, 1/4", Gold	Pre SN 0071959142	832-0630
	Spring Handle, 1/4", Nickel		250-8340
	Spring Handle, 1/4", Black	Post SN 0071959142	SRV7000-614
14.3	Door Gasket - Front & Rear Air Timer Doors		7033-282
14.4	Timer Air Control Assembly		SRV7033-052
	Rear Air Door Assembly		SRV7033-024
14.5	Rear Air Control Arm Assembly		SRV7033-035
14.6	Start-Up Control Knob		SRV7000-343
14.7	Air Control Rod Guide		SRV7033-210
14.8	Latch, Magnet	For Air Control	SRV229-0631
14.9	Timer Arm Assembly		SRV7033-034
14.10	Timer (Only) Replacement Assembly		SRV480-1940
15.1	Pedestal Riser		SRV7033-207
15.2	Pedestal Base		SRV7033-163
15.3	Strip, Oak Trim	<b>No longer available</b>	832-0560
16	Baffle Protection channel		SRV7033-298

ITEM	DESCRIPTION	COMMENTS	PART NUMBER
17.1	Door Assembly	Black	DR-31/43BK-FH
		<b>No longer available</b>	832-1912
		Nickel Trim	DR-31/43NL-FH
17.2	Hinge Pins, 1/2"	Gold (Pkg of 2)	832-0250
		Nickel (Qty 2 req)	SRV430-5320
		Black (Pkg of 2)	7000-606/2
17.3	Door Handle Assembly		832-0540
	Cam Latch		SRV430-1141
	Key, Cam Latch		SRV430-1151
	Nut, Locking Door Handle	Pkg of 24	226-0100/24
	Screw, Flat Head Philips 8-32 X 1/2	Pkg of 10	832-0860
	Washer, Sae, 3/8	Pkg of 3	832-0990
	Door Handle, Formed		SRV430-1131
17.4	Spring Handle, Door 1/2"	Gold	832-0620
		Nickel	250-8330
		Black	SRV7000-613
17.5	Trim, Ring, Door	<b>No longer available</b>	430-2682
		<b>No longer available</b>	430-5340
17.6	Door Glass Assembly - 15-1/2 in. W x 13-3/8 in H		SRV7000-012
17.7	Glass Frame Set	4 Pieces	832-0350
	Component Pack (Includes Spring Handles (1) 1/2" & (2) 1/4", (2) Hinge Pins, Quadra-Fire Logo)	Gold Trim Doors	SRV436-5350
		Nickel Trim Doors	436-5360
	Gasket, Glass Tape - Field Cut to Size	5 Ft	832-0460
	Rope, Door, 3/4" X 84" - Field Cut to Size	7 Ft	832-1680
	Label, Burn Rate Air Control		SRV7033-160
	Label, Start-Up Air Control		SRV7033-166

ITEM	DESCRIPTION	COMMENTS	PART NUMBER
	Blower, Convection - Replacement Blower		812-4900
	Hinge Pins, 1/2", Gold	Pre SN 0071959142	832-0250
	Hinge Pins, 1/2", Nickel		SRV430-5320
	Hinge Pins, 1/2", Black	Post SN 0071959142	7000-606/2
	Logo, Quadra-Fire	Gold	200-3180
		Nickel	200-3240
	Spring Handle, 1/2", Gold	Pre SN 0071959142	832-0620
	Spring Handle, 1/2", Nickel		250-8330
	Spring Handle, 1/2", Black	Post SN 0071959142	SRV7000-613
	Spring Handle, 1/4", Gold	Pre SN 0071959142	832-0630
	Spring Handle, 1/4", Nickel		250-8340
	Spring Handle, 1/4", Black	Post SN 0071959142	SRV7000-614
	Component Pack (Includes Touch-Up Paint, Spring Handles (1) 1/2" and (2) 1/4", Trimount Plug, Owners Manual and Warranty Card).	Black & Gold Trim	7033-027
		Nickel Trim	7033-029
	Paint Touch-Up		812-0910
	Plug, Trimount, .250"	Pkg of 24	229-0880/24
	Door Handle Assembly		832-0540
	Upgrade, Door, Nickel		UK-DRNL
	Gasket, Manifold	Pkg of 4	7038-168/4
<b>ACCESSORIES</b>			
	Blower Assembly		BK-ACC
	Blower Control Box w/Switch		SRV7000-194
	Component Pack		7033-051
	Snap Disc Bracket Assembly		SRV7033-036
	Snap Disc, # 1, Convection Blower		SRV230-0470
	Wire Harness, Blower		7033-262
	Outside Air Kit, Floor & Rear		OAK-ACC
	Outside Air Collar Assembly		SRV7033-039
	Outside Air Shield		SRV33271
	Outside Air Cover Plate Assembly		SRV7033-041
<b>FASTENERS</b>			
	Avk Rivnut Repair Kit - 1/4-20 & 3/8-16 Rivnut Tools		RIVNUT-REPAIR
	Bolt, Hex Head, 1/4-20 x 1	Pkg of 10	25221A/10
	Button Head 1/4-20 x .5	Pkg of 20	32328/20
	Nut, Keps Lock, 10-32	Pkg of 40	226-0050/40
	Nut, Keps Lock, 8-32	Pkg of 40	226-0060/40
	Nut, Ser Flange Small 1/4-20	Pkg of 24	226-0130/24
	Screw, Sheet Metal #8 x 1/2 S-Grip	Pkg of 40	12460/40
	Washer, 1/4 Sae	Pkg of 24	28758/24